



**FORTE** has been developed as an alternative to solid wood and exotic plywood, to improve the standard properties of poplar plywood and prevent decay.

The advantages of **FORTE** are represented by the carachteristics of Panguaneta poplar plywood: quality, stability, lightweight, easy machining, finishing and handling.

**FORTE** is part of our Project range and available in 3 different versions:

Forte: raw poplar plywood

Forte-Prime: poplar plywood coated 2 sides

with melamine paper

**Forte-Paint**: poplar plywood coated 2 sides with MDO (Medium Density Overlay)



#### **APPLICATIONS**

- Wooden houses
- Urban furniture
- Marine industry
- Balconies
- Playgrounds
- Garden structures
- Packaging

and any use where an exterior application might be required.

# **DURABILITY PERFORMANCE**

**FORTE** is proved to be durable to wood decay agents and most of factors responsible for the degradation of wood: biological, chemical, physical, thermal, mechanical.

**FORTE** is an innovative product, developed thanks to the continuous research on technologies applied to our standard ranges, and responds to the demand of high resistant quality products.

**FORTE** is now available to satisfy the demand for applications in building and furniture where external agents, fungal attacks, sun, snow and air express their full strength.

**FORTE** is available to respond class 3 durability according to European Standards EN 350 and related to wood-destroying fungi, termites and marine organism.

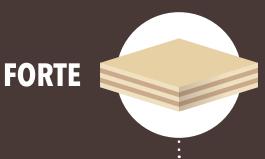
**COMPOSITION** 



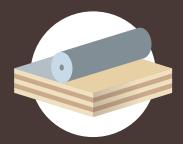
OUTER FACES

Poplar or Poplar overlaid with paper or MDO





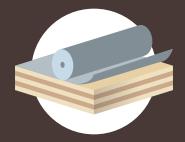
#### **FINISHING**



## **FORTE PRIME**

Coated on both sides with a ready-to-paint melamine paper providing a smooth, uniform and white colored surface. Designed for both interior and exterior applications. It provides excellent adhesion with most of the standard latex, alkyd and oil based paints. It provides an exterior surface with excellent durability and resistance to moisture absorption. This product effectively masks minor panel defects and provides a machinable surface.

Paper colour: white Paper weight: 200 g/m<sup>2</sup>



## **FORTE PAINT**

Coated on both sides with an advanced paintable Medium Density Overlay (MDO) system providing a smooth, uniform and light grey colored surface. Designed for severe exterior applications, and guaranteed for 10 years based on best practice respect. This product has been developed with the application of a thermoset acrylic latex primer topcoat that is compatible and provides excellent adhesion with most of the standard paints. It provides an exterior surface with excellent durability and resistance to moisture absorption.

Paper colour: **grey**Paper weight: **200** g/m<sup>2</sup>

#### TREATMENT PROCEDURE

The unique carachteristics of **FORTE** are achieved through an innovative non-toxic vacuum pressure impregnation process, improving the resistance to UV, moisture, decay and insect attack.

FORTE is tested according to AATCC 30 - Antimicrobial Test Antifungal Activity - to determine the susceptibility of the materials to mildew and rot and to evaluate the antimicrobial efficacy of fungicides. Preservative- treatment processes do not alter the basic characteristics of plywood but do provide much improved service life for wood building materials in severe service conditions.

Properly preservative-treated wood can have 5 to 10 times the service life of untreated wood.

## **TECHNICAL FEATURES**

Size	2500 x 1220 mm	
Thickness	9 to 40 mm	
Glueing	Class 3	UNI EN 636-3
Formaldehyde emission	E1 E05-D2020 (on request)	UNI EN 13986
Density	450 - 500 kg/m³	UNI EN 320
Module of Elasticity	3500 - 5500 N/mm²	UNI EN 322
Certifications	PEFC™ FSC® CE2 +	

## **APPLICATIONS**













Follow us on: www.panguaneta.com

The information contained herein is true and accurate to the best of our knowledge, but is provided without any guarantee. Since the conditions of use are beyond our control, Panguaneta Spa disclaims all liability and assumes no legal responsibility for damage resulting from the use of the information contained herein. Reservation for printing mistakes. This release may be older than the current release. Please contact Panguaneta Spa to verify current edition.

Wood is a natural material and as such is unique in appearance with natural variations in colour, texture and grain pattern. The photographic reproductions used simply provide an example of a product's appearance and cannot be representative of texture and grain variations. The data provided in this document should be used solely as a guide and is of no contractual value. It is the responsibility of the acquirer to determine if the product is suitable for the required application, in accordance with Panguaneta recommendations and its Best Practice data sheet.



**Panguaneta S.P.A.** Via Gino Solazzi 19 - 46018 Sabbioneta (MN) ITALIA Tel. +39 0375 223411 - sales@panguaneta.com