Plywood panel made of outer faces rotary cut exotic Ilomba with poplar innerlayers.
ILOMBA-TWIN is available in wide gluing variations and it is particularly indicated for those uses that require good durability and high mechanical performances. Panguaneta exotic plywood meets the programs for forest sustainable development. On demand ILOMBA-TWIN can be supplied certified according to the FSC® (license Code FSC-C019345) and PEFC forest standard.

## APPLICATIONS



## CERTIFICATIONS

GLUING


FORMALDEHYDE RELEASE


ON DEMAND ONDEMAND ON DEMAND
SIZES

|  | Norm | Unit | Value |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
| Standard sizes |  | mm | $2440 \times 1220-2500 \times 1220-3100 \times 1530$ |  |  |  |
| Thickness | EN 315 | mm | $\mathbf{3}$ | $\mathbf{8}$ | $\mathbf{1 2}$ | $\mathbf{1 5}$ |
| Layers |  | nr | 3 | 5 | 7 | 7 |

## FEATURES

|  | Norm | Unit | Value |
| :---: | :---: | :---: | :---: |
| Voluminal mass | EN 323 | $\mathrm{Kg} / \mathrm{m}^{3}$ | $410 \pm 10 \%$ |
| Bending strength Long grain/Cross grain | EN 310 | $\mathrm{N} / \mathrm{mm}^{2}$ | from $\geq 60$ / $\geq 15$ for thickness 3 mm to $\geq 25$ / $\geq 25$ for thickness 15 mm |
| Elasticity modulus | EN 310 | $\mathrm{N} / \mathrm{mm}^{2}$ | $\geq 3000$ (average LTT) |
| Thermal conductivity | EN 10456 | W/m K | 0,12 |
| Moisture | EN 322 | \% | $8 \div 12$ |
| Reaction to fire |  |  |  |
| Standard | EN 13986 |  | D-s2,d0 - Dfl-s1 <br> (for thicknessesi $\geq 9 \mathrm{~mm}$ and for voluminal mass $\geq 400 \mathrm{~kg} / \mathrm{m}^{3}$ ) |
| Dimensional tolerances |  |  |  |
| Thickness | EN 315 | mm | $+(0,2+0,03 \mathrm{t}) ;-(0,4+0,03 \mathrm{t})$ |
| Length/Width | EN 315 | mm | $\pm 3,5$ |
| Orthogonality | EN 315 | $\mathrm{mm} / \mathrm{m}$ | 1 |

None of the following tests has been subject to preliminary conditioning. The specific values are average values referred to the normal production. It is responsibility of the customer to determine if Panguaneta's products are suitable for the wished applications and to ensure that places and way of use comply with the supplier's instructions and with the law in force.

